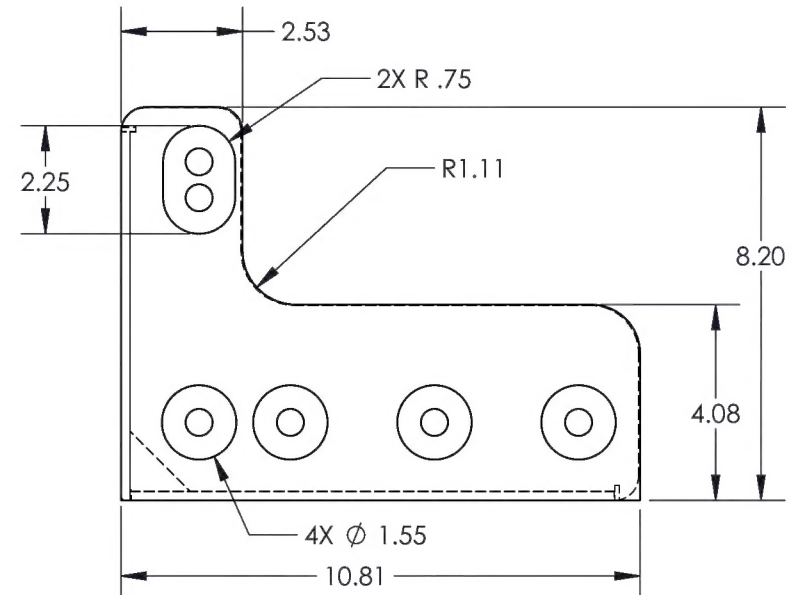
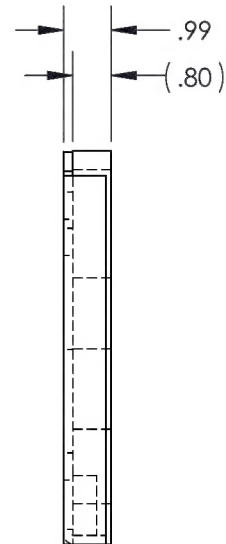
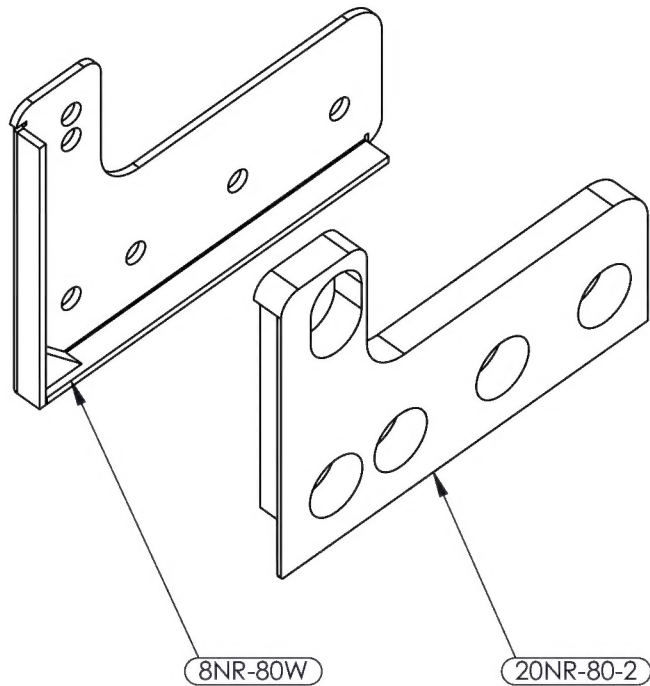


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY APICAL	7/17/2013	CFS	



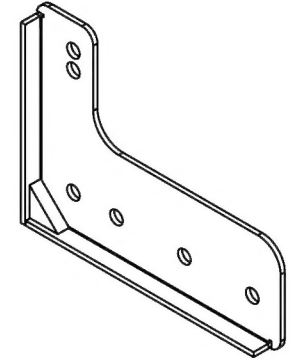
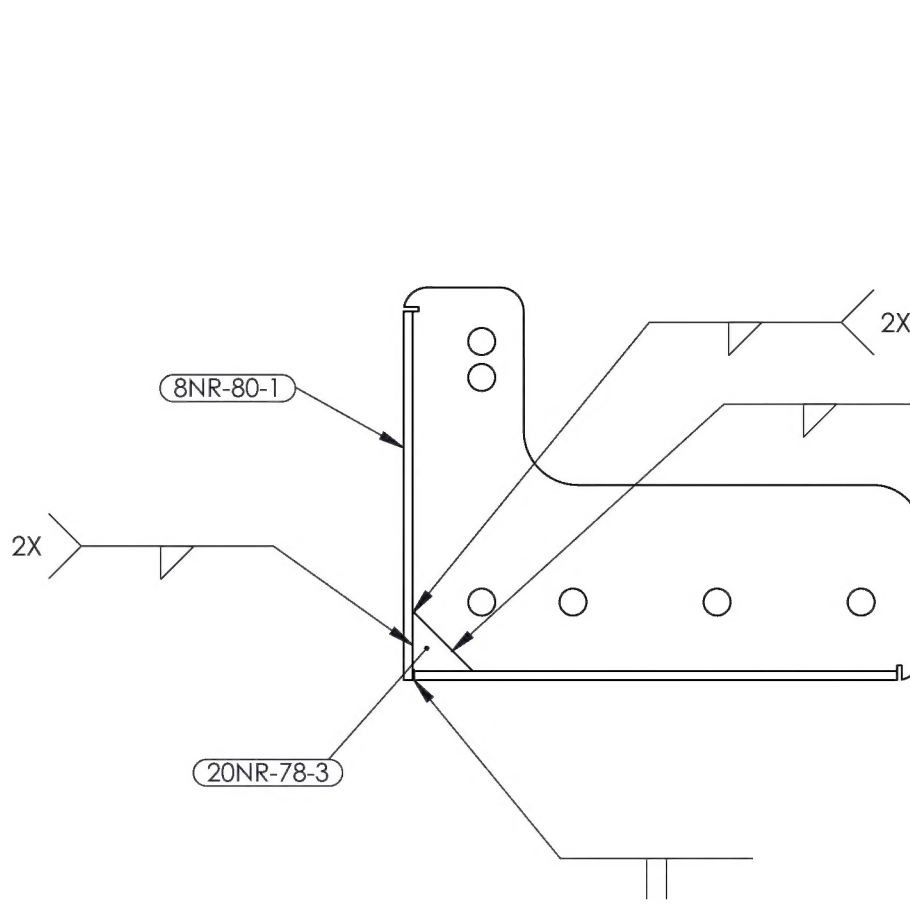
1. PRIME BACKSIDE OF 8NR-78-1 CARDINAL 4860-50 PRETREATMENT PRIMER, IAW MIL-P-23377J TYPE 1 CLASS N

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		8NR-80A	1	WELDMENT			2
	1		8NR-80-1		PROTECTOR PLATE SHEET	5/16 H.R. PLATE	5/16 X 9-1/8 X 11-5/8	3
	1		20NR-78-3		PROTECTOR STIFFNER	1018	1/2 X 1-3/8 X 1-3/8	4
			20NR-80-2	1	URITHANE FILL	URITHANE	BC RUBBER SUPPLY LTD.	1
	ASSY/ 8NR-80W							

RED BARN MACHINE	
TITLE LH PROTECTOR PLATE ASSY	
DWG NO. 8NR-80	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: APICAL
.XXX ± .005 FRACTIONS ± 1/32	APPROVED <i>D Weil</i>
.XX ± .01 ANGLES ± 5°	HEAT TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:4	DATE 4/14/2009
SHEET 1 OF 3	


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1	AS DRAWN BY APICAL	7/17/2013	CFS	



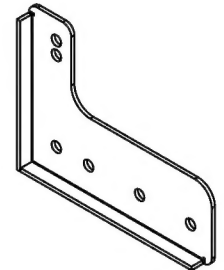
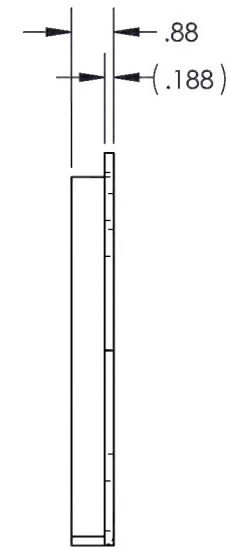
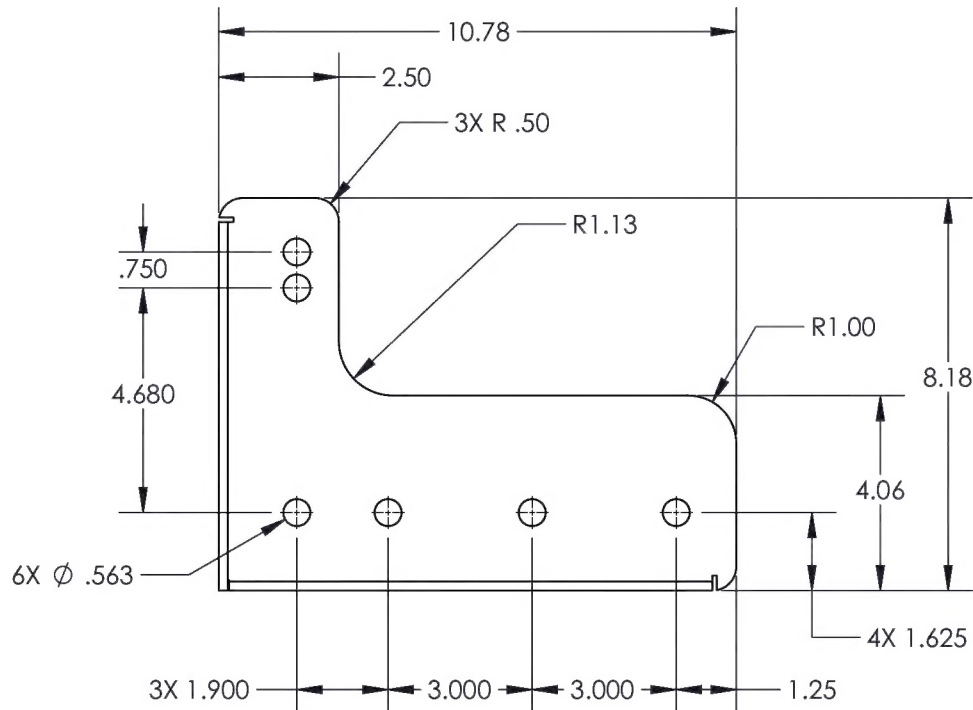
8NR-80A

WELDMENT

 RED BARN MACHINE	
TITLE LH PROTECTOR PLATE ASSY	
DWG NO. 8NR-80A	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: APICAL APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
USED ON MODEL	
SCALE 1:4	DATE 4/14/2009
SHEET 2 OF 3	

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1	AS DRAWN BY APICAL	7/17/2013	CFS	



(8NR-80-1)

PROTECTOR PLATE SHEET

RED BARN MACHINE	
TITLE LH PROTECTOR PLATE ASSY	
DWG NO. 8NR-80-1	REV 1
MAT'L 5/16 H.R. PLATE	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 4/14/2009
SHEET 3 OF 3	